



SALT LAKE

Milliken[™]

JOURNEY OF SALT LAKE

Our new collection draws inspiration from one of the most untapped and awe-inspiring landscapes on Earth—the salt lakes of Western China. Crafted with an eye toward nature’s raw and untouched beauty, each design is an exploration of texture, form, and timeless elements.

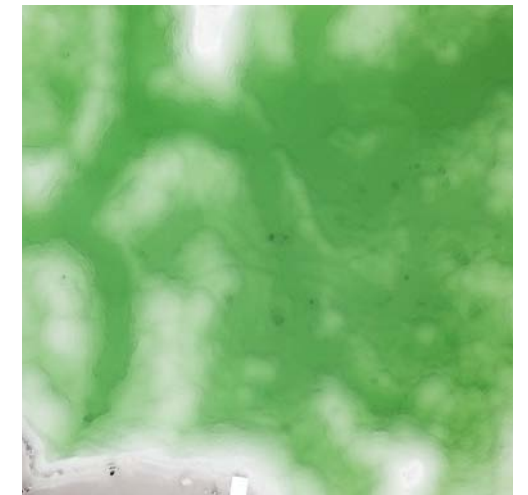
The Salt Lakes have sculpted these breathtaking surfaces over centuries, giving rise to natural formations that evoke serenity, depth, and a quiet power. This collection translates that pristine environment into modern interior design, offering patterns and textures that elevate any space.

Natural Forces that Sculpt the Landscape

- An Exploration of Texture, Form, and Timeless Elements -



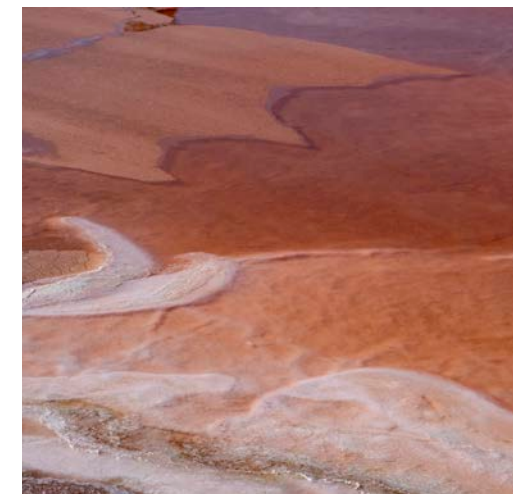
BROWN CORAL | SAND | DUNE



EMERALD GREEN



AZURE | GRAY | CRUST

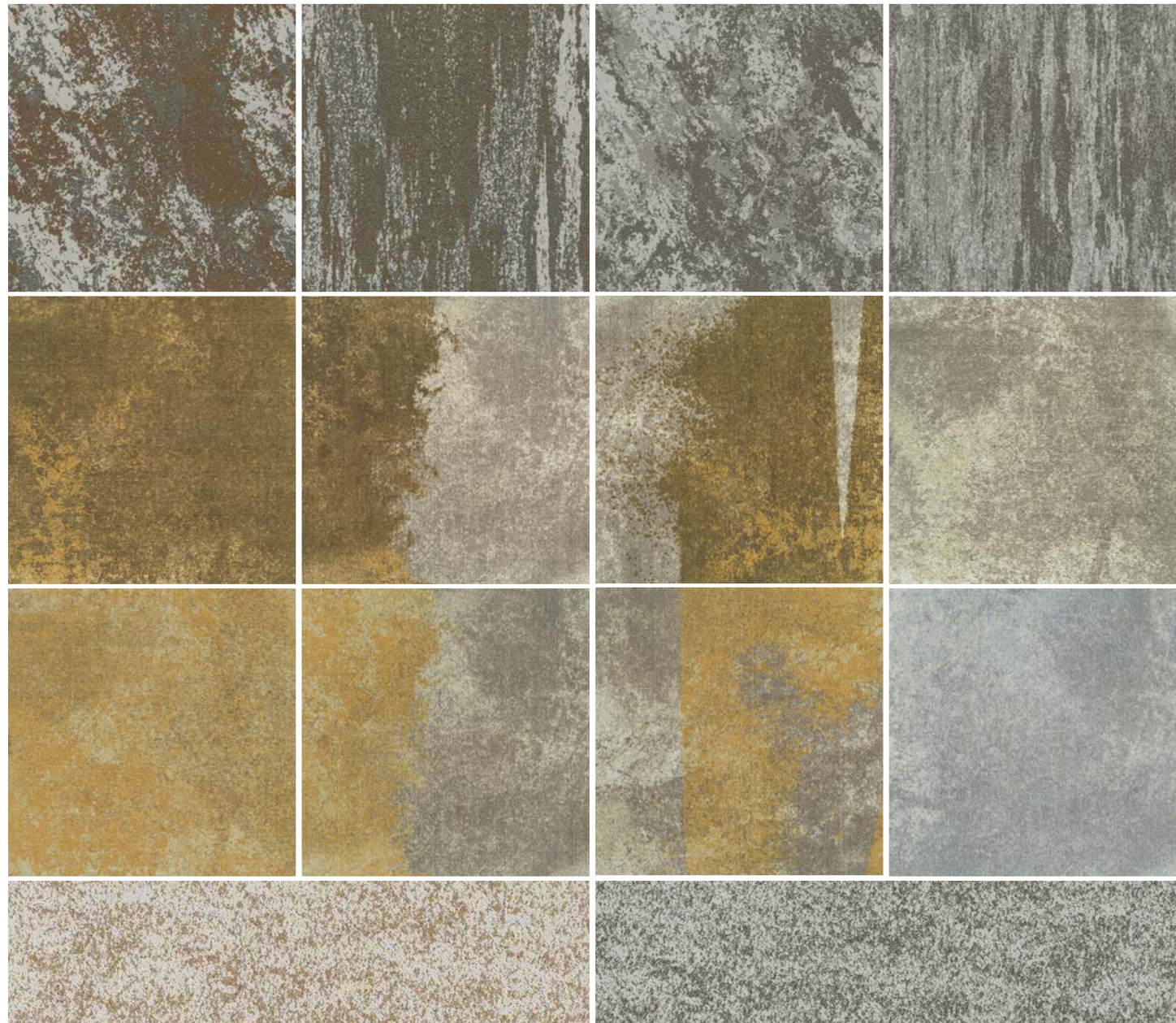
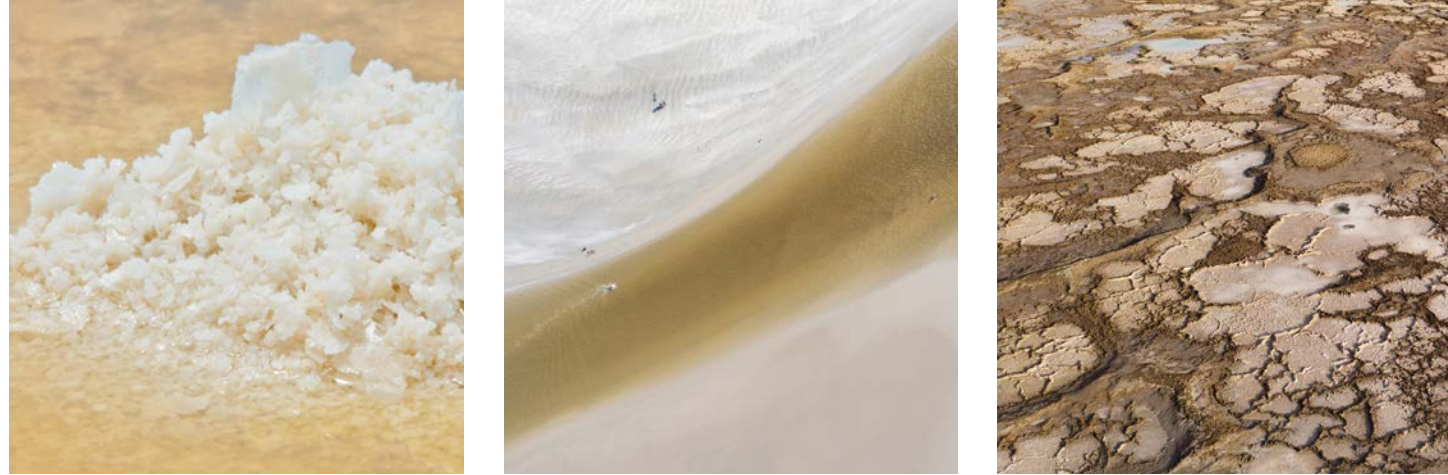


CORAL | PINK

- The Everchanging Hues of Nature -

S A L T L A K E

BROWN CORAL | SAND | DUNE



Crystals in Sand | CYT220-214 | SDN | Monolithic Installation



*Left to Right: Vista in Sand (VSA208-204),
Vista Transition in Sand/Dune (VST208-204/13-57),
Vista in Dune (VSA13-57),
Vista in Dune/Sand (VST13-57/208-204)
Vista in Sand (VSA208-204),
and Sand/Bright Dune (VST208-204/76-231) and
Vista in Bright Dune (VSA76-231)
PrintWorks™ | Monolithic Installation*



Top to Bottom:
Vista in Dune | VSA13-57 | PrintWorks™ (Tile size: 1m x 1m)
Echoes in Sand/Dune | EHS208-204/13-57 | PrintWorks™ (Tile size: 1m x 1m)
Crystals in Sand | CYT220-214 | SDN (Plank size: 25cm x 1m)



S A L T L A K E
BROWN CORAL | SAND | DUNE

Echoes in Sand/Dune | EHS208-204/13-57 | PrintWorks™ | Ashlar (Vertical) Installation

S A L T L A K E
BROWN CORAL | SAND | DUNE



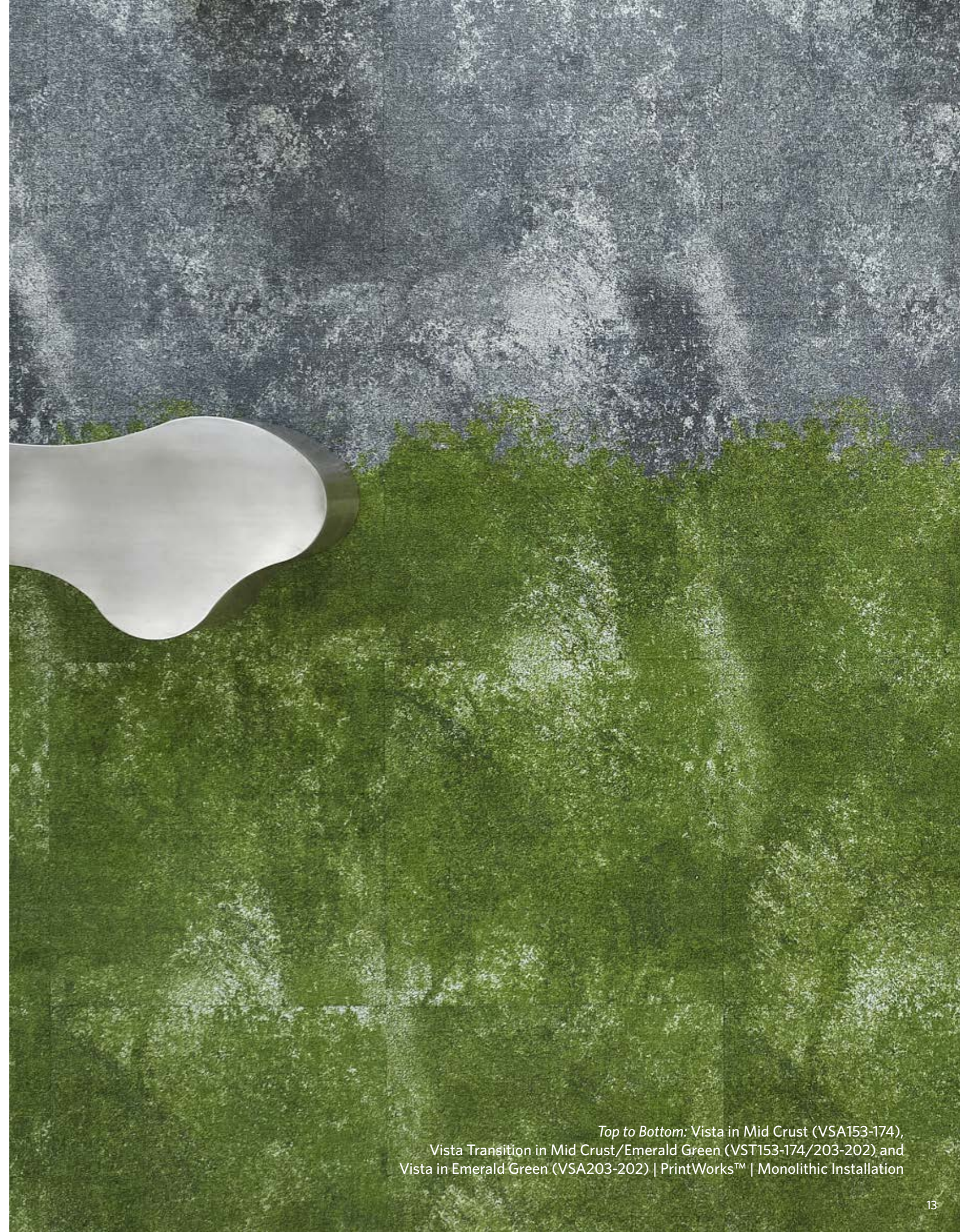
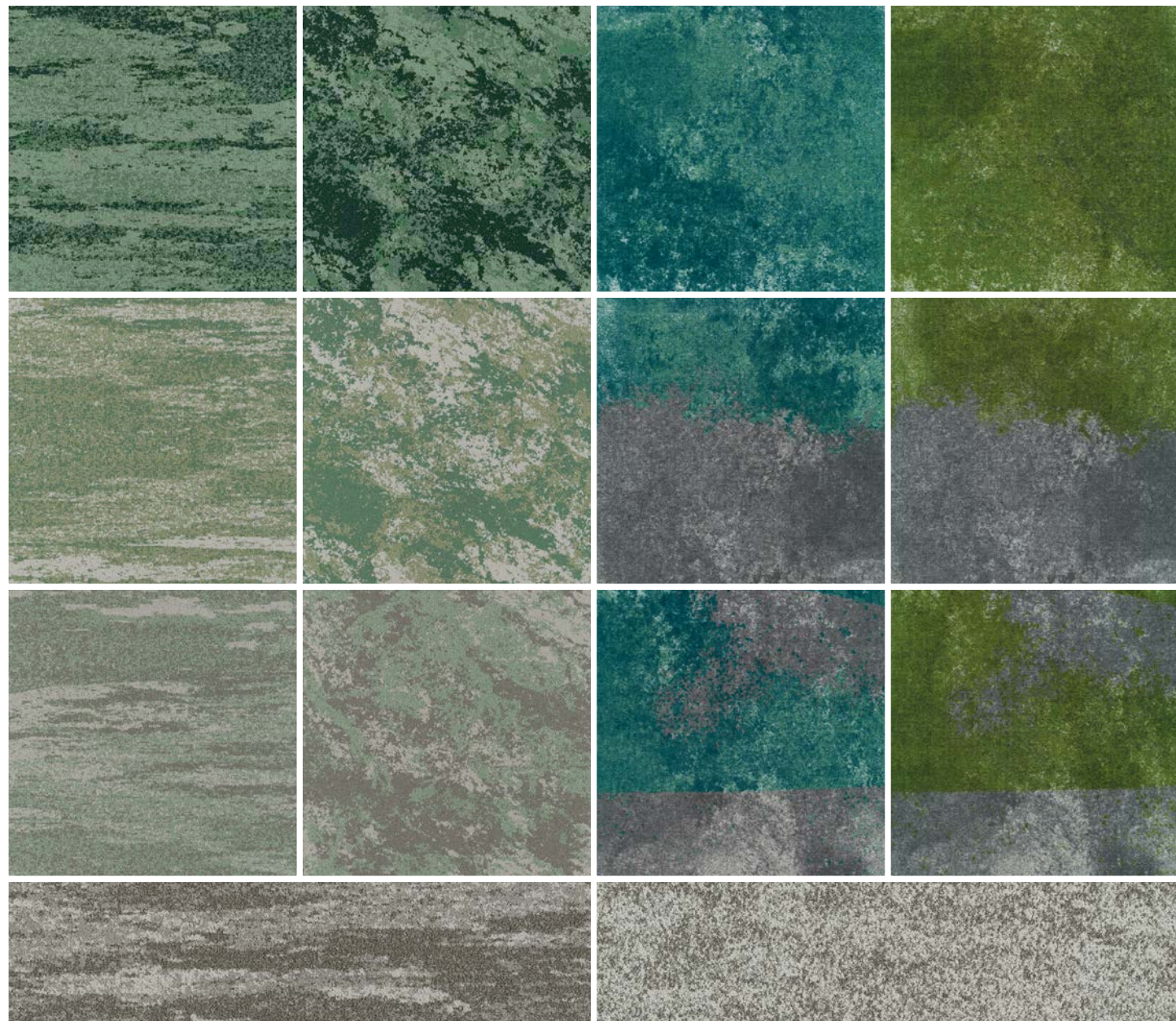
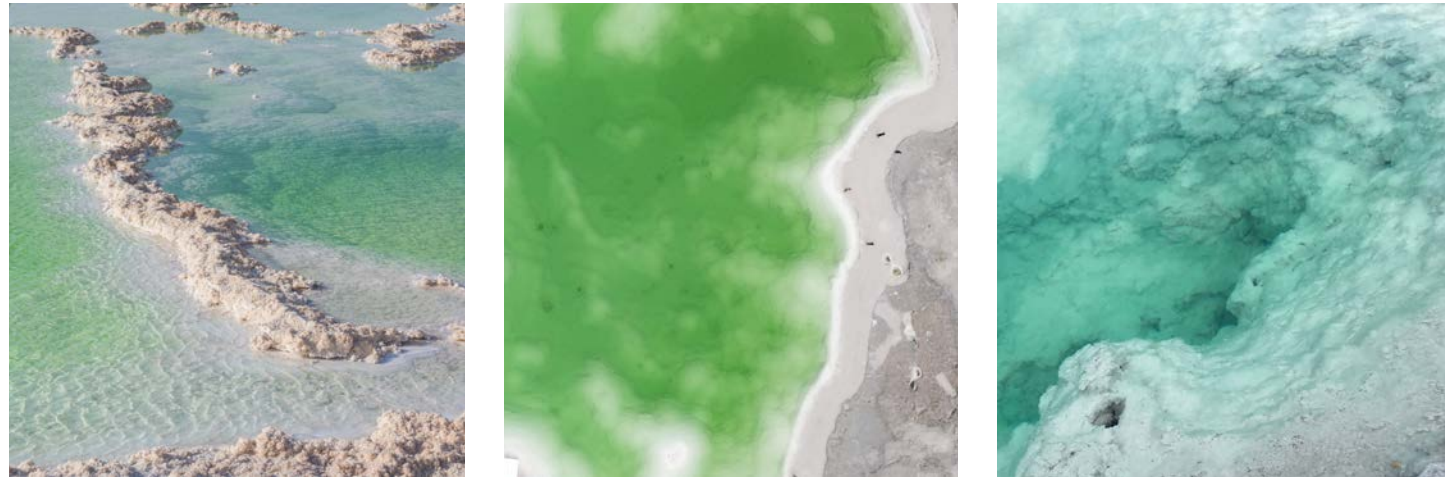
Fata Morgana in Beige | FTM217-235 | SDN | Herringbone Installation



Fata Morgana in Brown Coral (FTM217-224-234) and
Strata in Brown Coral (STA217-224-234) | SDN | Ashlar (Vertical) Installation

S A L T L A K E

EMERALD GREEN



Top to Bottom: Vista in Mid Crust (VSA153-174),
Vista Transition in Mid Crust/Emerald Green (VST153-174/203-202) and
Vista in Emerald Green (VSA203-202) | PrintWorks™ | Monolithic Installation



*Random: Vista in Emerald (VSA162-201), Vista in Mid Crust (VSA153-174),
Vista Transition in Mid Crust/Emerald (VST153-174/162-201) and Echoes in Mid Crust/Emerald (EHS153-174/162-201),
PrintWorks™ | Custom Installation*

SALT LAKE
EMERALD GREEN



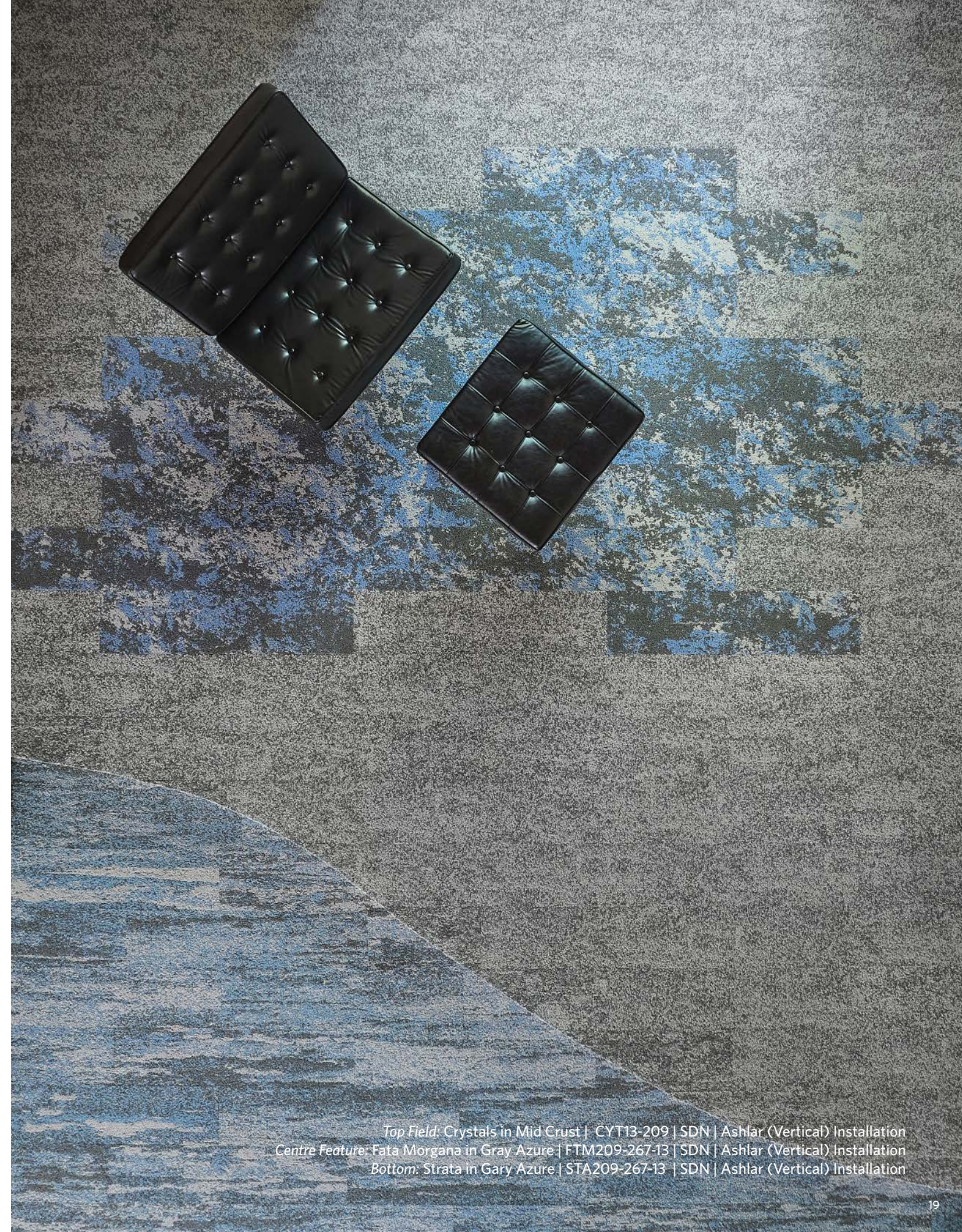
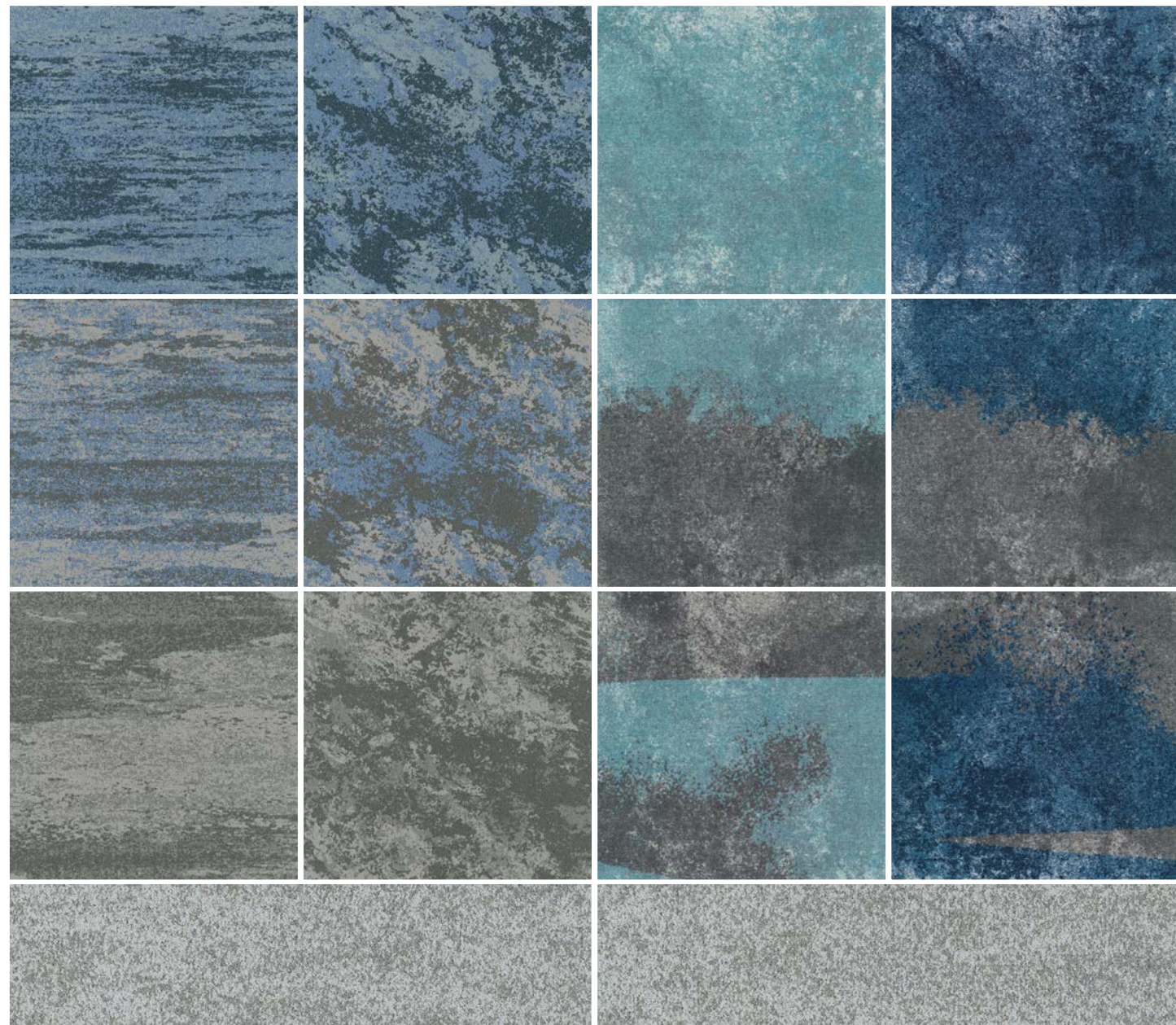
Left to Right: Fata Morgana in DK Emerald (FTM240-275-274),
Strata in DK Emerald (STA240-275-274), Emerald (STA213-240-275) and Emerald Beige (STA217-240-235),
SDN | Herringbone Installation



Random: Fata Morgana in DK Emerald (FTM240-275-274), Emerald (FTM213-240-275) and
Emerald Beige (FTM217-240-235) | SDN | Ashlar (Vertical) Installation

S A L T L A K E

AZURE | GRAY | CRUST



Top Field: Crystals in Mid Crust | CYT13-209 | SDN | Ashlar (Vertical) Installation
 Centre Feature: Fata Morgana in Gray Azure | FTM209-267-13 | SDN | Ashlar (Vertical) Installation
 Bottom: Strata in Gary Azure | STA209-267-13 | SDN | Ashlar (Vertical) Installation



*Left to Right: Vista in Mid Crust | VSA153-174| PrintWorks™ | Ashlar (Vertical) Installation
Vista Transition in Mid Crust/LT Azure (VST153-174/138-140) and
Vista in LT Azure (VST138-140)| PrintWorks™ | Monolithic Installation*

S A L T L A K E
AZURE | GRAY | CRUST



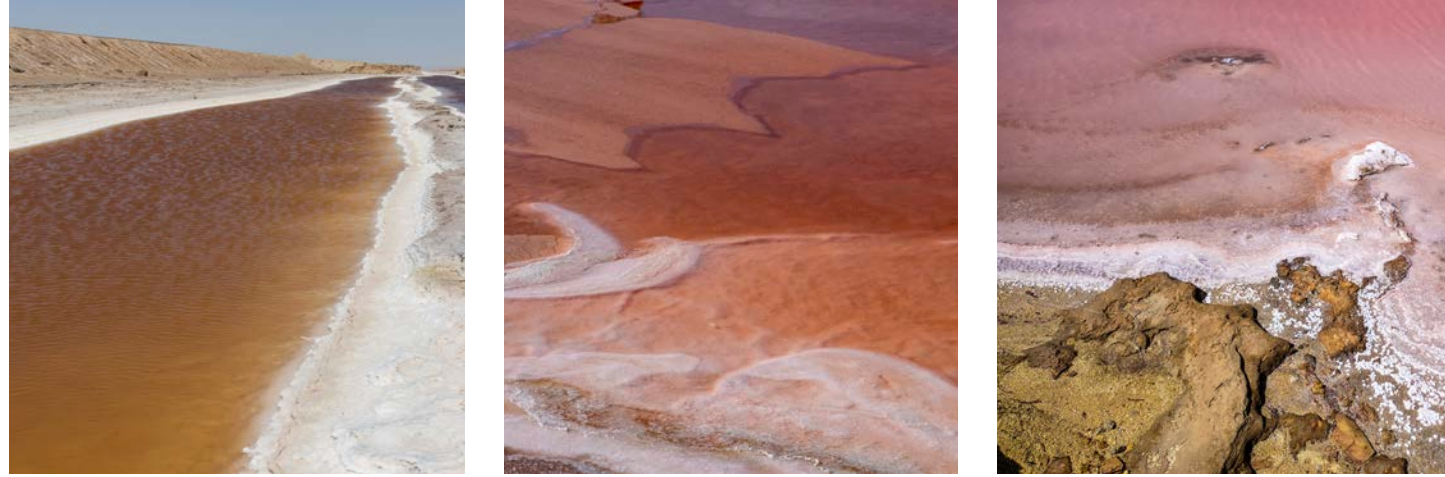
Strata in Mid Crust | STA13-209 | SDN | Monolithic Installation



Left to Right: Vista in LT Crust | VSA209-215 | PrintWorks™ | Monolithic Installation and
Crystals in Crust | CYT215-209 | SDN | Ashlar (Vertical) Installation

S A L T L A K E

CORAL | PINK



Left to Right: Vista in Pink Coral (VSA44-261),
Vista Transition in Pink Coral/Sand (VST44-261/208-204) and
Vista in Sand (VSA208-204) | PrintWorks™ | Monolithic Installation



Echoes in Sand/Pink Coral | EHS208-204/44-261 | PrintWorks™ | Monolithic Installation



Echoes in Sand/Pink Coral | EHS208-204/44-261 | PrintWorks™ | Monolithic Installation



Strata in LT Coral | STA217-262-23 | SDN (Tile size: 25cm x 1m)
 Strata in Coral | FTM220-262-256 | SDN (Tile size: 25cm x 1m)



S A L T L A K E
 CORAL | PINK

Strata in LT Coral (STA217-262-23) and Coral (STA220-262-256) | SDN | Herringbone Installation



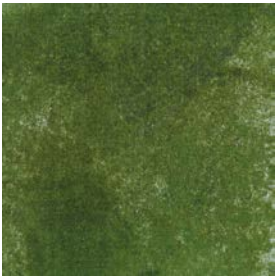
S A L T L A K E

PATTERN EXPLANATION



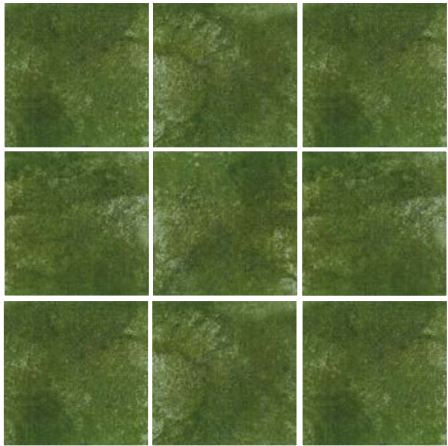
VISTA
A sweeping view of an expansive landscape, Vista captures the boundless horizons and open spaces of the salt lakes. This design reflects the stillness and vastness of nature, offering a serene, calming presence in any space.

VISTA
Available tile size: 1m x 1m



VSA203-202 | Emerald Green

9 Tile Layout



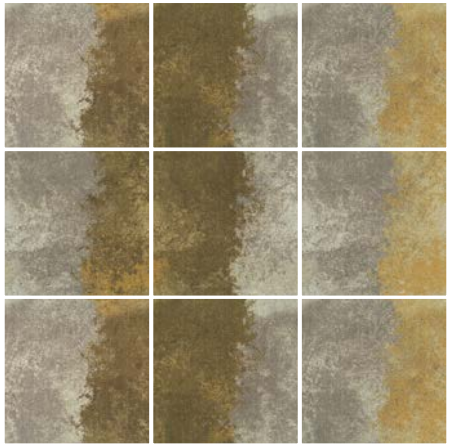
VISTA TRANSITION
Inspired by the natural gradients found in landscapes, Vista Transition moves seamlessly from one colour to another, echoing the gentle shifts between salt beds and water. It's a design that creates flow, guiding the eye through subtle changes in pattern and colour.

VISTA TRANSITION
Available tile size: 1m x 1m



VST208-204/13-57 | Sand/Dune

9 Tile Layout
(With VST208-204/76-231 Sand | Bright Dune)



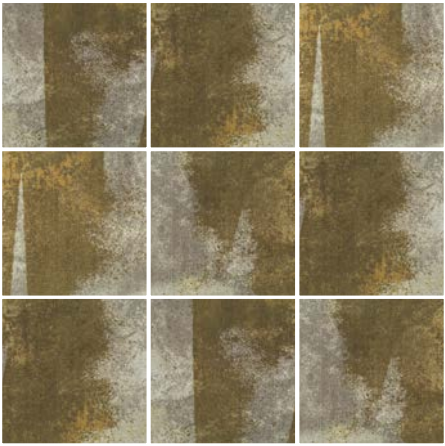
ECHOES
Represents the lingering impressions of time - how nature's elements leave their mark on the earth. This design reflects the repetitive, rhythmic patterns of earth and water shaping the salt lake, suggesting an ongoing conversation between the land and the elements.

ECHOES
Available tile size: 1m x 1m



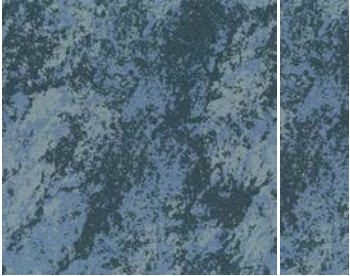
EHS208-204/13-57 | Sand/Dune

9 Tile Layout



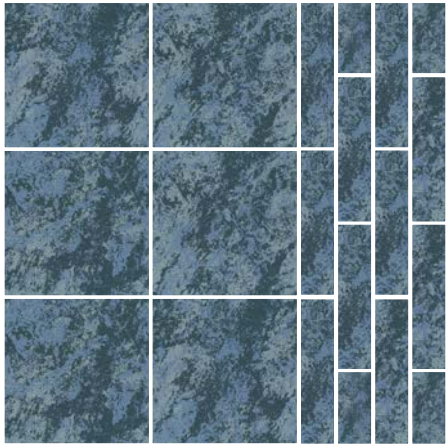
FATA MORGANA
A phenomenon of optical illusions, Fata Morgana reflects the mirage-like qualities of the salt lakes, where reality blurs with imagination. This designs plays with light and shadow, creating a dreamlike, shifting effect that transforms a space with fluid, ethereal moment.

FATA MORGANA
Available tile size: 1m x 1m / 25cm x 1m



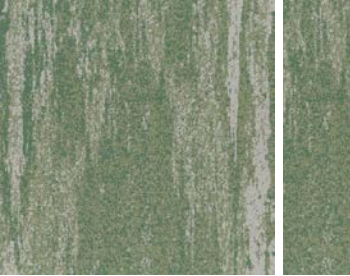
FTM247-267-264 | Azure

6 Tile + Plank Layout



STRATA
Layers of earth and time inspire Strata. This design evokes the sedimentary layers visible in the salt lakes, where history is revealed through subtle changes in texture and tone. It brings a sense of depth and timeworn beauty into any space.

STRATA
Available tile size: 1m x 1m / 25cm x 1m



STA213-240-275 | Emerald

6 Tile + Plank Layout



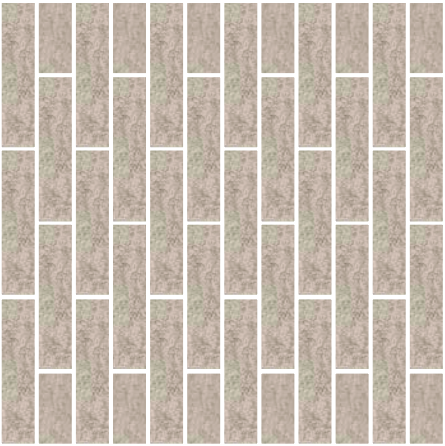
CRYSTALS
The molecular reflective beauty of salt crystals forms the basis of Crystals. It captures the intricate, geometric structures found in salt formations, turning the natural process of crystallization into a refined, modern texture for interiors.

CRYSTALS
Available tile size: 25cm x 1m



CYT220-214 | Sand

Plank Layout



PRINTWORKS™ COLOURWAY

VISTA

Available only in 1m x 1m



VSA208-204 Sand



VSA76-231 Bright Dune



VSA13-57 Dune



VSA44-261 Pink Coral



VSA33-146 Coral



VSA70-221 Dark Coral

VISTA TRANSITION

Available only in 1m x 1m



VST208-204/76-231 Sand/Bright Dune



VST208-204/13-57 Sand/Dune



VST208-204/44-261 Sand/Pink Coral



VST208-204/33-146 Sand/Coral



VST208-204/70-221 Sand/Dark Coral



VST76-231/208-204 Bright Dune/Sand



VST13-57/208-204 Dune/Sand



VST44-261/208-204 Pink Coral/Sand/



VST33-146/208-204 Coral/Sand



VST70-221/208-204 Dark Coral/Sand

ECHOES

Available only in 1m x 1m



EHS208-204/76-231 Sand/Bright Dune



EHS208-204/13-57 Sand/Dune



EHS208-204/44-261 Sand/ Pink Coral



EHS208-204/33-146 Sand/Coral



EHS208-204/70-221 Sand/Dark Coral

VISTA

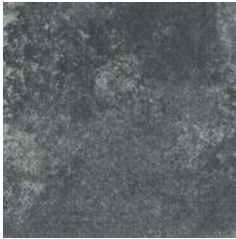
Available only in 1m x 1m



VSA209-215 LT Crust



VSA180-153 Crust



VSA153-174 Mid Crust



VSA203-202 Emerald Green



VSA162-201 Emerald



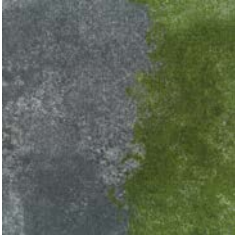
VSA138-140 LT Azure



VSA157-228 Azure

VISTA TRANSITION

Available only in 1m x 1m



VST153-174/203-202 Mid Crust/Emerald Green



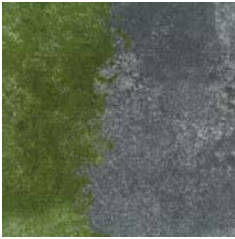
VST153-174/162-201 Mid Crust/Emerald



VST153-174/138-140 Mid Crust/LT Azure



VST153-174/157-228 Mid Crust/Azure



VST203-202/153-174 Emerald Green/Mid Crust



VST162-201/153-174 Emerald/Mid Crust



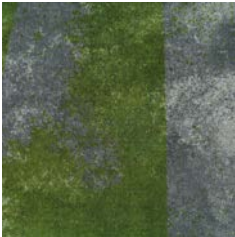
VST138-140/153-174 LT Azure/Mid Crust



VST157-228/153-174 Azure/Mid Crust

ECHOES

Available only in 1m x 1m



EHS153-174/203-202 Mid Crust/Emerald Green



EHS153-174/162-201 Mid Crust/Emerald



EHS153-174/138-140 Mid Crust/LT Azure

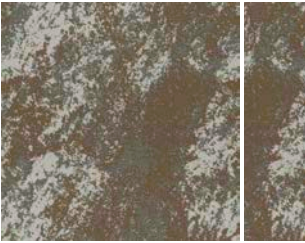


EHS153-174/157-228 Mid Crust/Azure

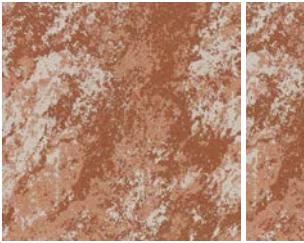
SDN COLOURWAY

FATA MORGANA

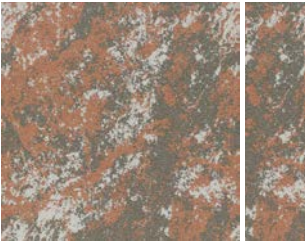
Available in 1m x 1m and 25cm x 1m



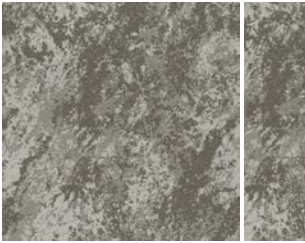
FTM217-224-234
Brown Coral



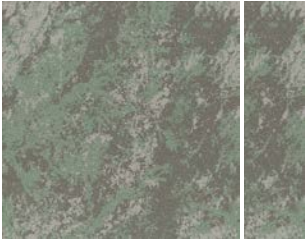
FTM220-262-256
Coral



FTM217-262-234
LT Coral



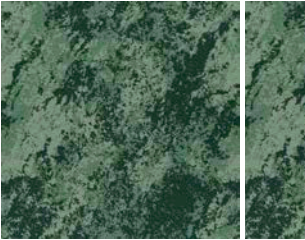
FTM217-235
Beige



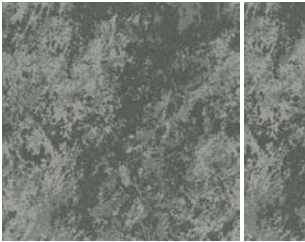
FTM217-240-235
Emerald Beige



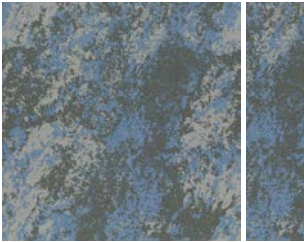
FTM213-240-275
Emerald



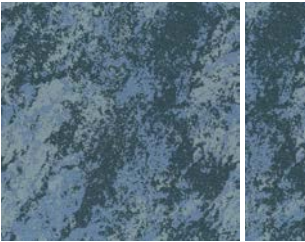
FTM240-275-274
DK Emerald



FTM13-209
Mid Crust



FTM209-267-13
Gray Azure



FTM247-267-264
Azure

CRYSTALS

Available only in 25cm x 1m



CYT220-214
Sand



CYT217-235
Beige



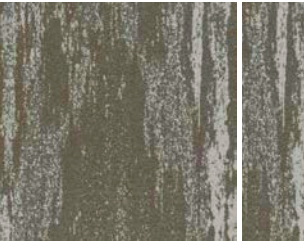
CYT215-209
Crust



CYT13-209
Mid Crust

STRATA

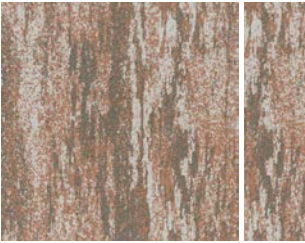
Available in 1m x 1m and 25cm x 1m



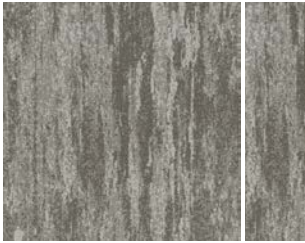
STA217-224-234
Brown Coral



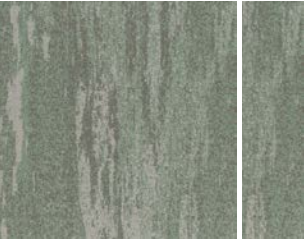
STA220-262-256
Coral



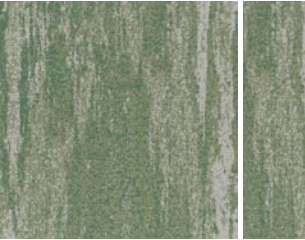
STA217-262-234
LT Coral



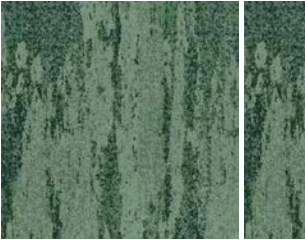
STA217-235
Beige



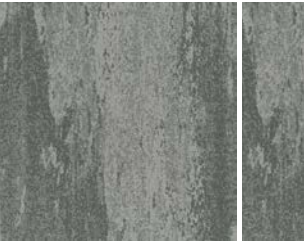
STA217-240-235
Emerald Beige



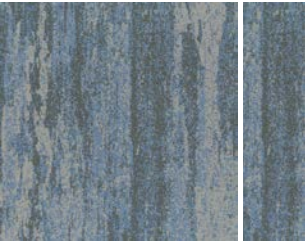
STA213-240-275
Emerald



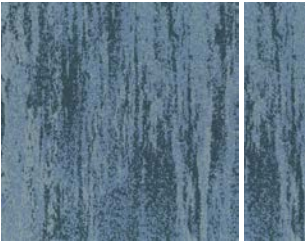
STA240-275-274
DK Emerald



STA13-209
Mid Crust



STA209-267-13
Gray Azure

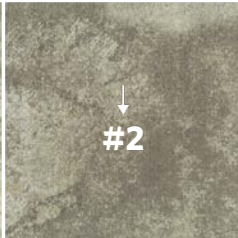


STA247-267-264
Azure

S A L T L A K E

INSTALLATION GUIDE



							
							
VISTA VSA208-204 Sand		VISTA TRANSITION VST208-204/76-231 Sand/Bright Dune		VISTA VSA76-231 Bright Dune		VISTA TRANSITION VST76-231/208-204 Bright Dune/Sand	



#1	#2
#3	#4

Follow the numbered sequence and directional arrows to achieve a seamless design.



#3	#1
#4	#2

Follow a random sequence and directional arrows to achieve a random design.

N/XT LIFE™

CIRCULARITY PROGRAM

Milliken leads the Circular Economy charge with 100% recyclable WellBAC™ products.

We incorporate recycled materials, minimise raw material usage, and employ value-engineered constructions to create visually appealing, eco-conscious designs.



It takes humans to protect humanity.

Make changes to end climate change.

Design a better future.

M/PACT™
CARBON NEUTRAL PROGRAM

CLIMATE CHANGE IS ONE OF THE GREATEST THREATS FACING HUMANITY, AND WE ARE ALL RESPONSIBLE.

That's why Milliken Floor Covering launched the **M/PACT™** carbon neutral program. Today, our carpet, LVT and entrance flooring tiles are carbon neutral everywhere in the world.

M/PACT carbon neutral products offset the raw materials and manufacturing carbon footprint* by using 3rd party Verified Carbon Standard Credits that support renewable energy and carbon reduction technologies to help fight climate change. When you choose M/PACT products, you can be sure your choice is carbon neutral.



SCAN TO LEARN MORE ABOUT
OUR CARBON NEUTRAL PROGRAM
M/PACT™

M/PACT™
CARBON NEUTRAL PROGRAM

Investment

Today we invest through renewable energy credits, verified carbon offsets, and installing solar power at our Sydney manufacturing facility. We also continue to invest in more efficient manufacturing technologies and in local supply chains.

Materials

We believe material health is essential to enable circularity. The use of materials that don't contain harmful chemicals provides a critical pathway to end-of-life product recycling. Our carpet, LVT and entrance flooring tiles are recyclable.

Dematerialisation

We continue to support the advancement of a circular economy – one that uses less new raw materials and creates less waste. For example, we have created a portfolio of carpet tiles that use less raw material, reducing embodied carbon. We will continue to challenge ourselves and our supply chains to extend innovation in new technologies for dematerialisation.

Manufacturing

We leverage our global manufacturing and local supply chains to minimise carbon emissions. More efficient manufacturing and distribution not only reduces our global carbon footprint, it also has a direct positive impact on the communities we call home.

Wellness

Climate change directly impacts human health and wellness. Pollution. Natural disasters. Droughts. As a founding member of the Well Living Lab and a Well Portfolio Member, we aspire to design products that enhance well-being and quality of life of indoor spaces.

We will continue to do more to lower our carbon footprint.

The M/PACT™ program is long-term, because the fight to stop climate change will be a long one. As a global manufacturing company, we set 2025 goals that align with the United Nations Sustainable Development Goals. We push ourselves to meet our targets on Planet, Product, and People, including a 25% reduction in indexed greenhouse emissions by 2025. These 2025 goals are a benchmark for us to achieve more, faster. We encourage you to specify our carbon neutral products for all of your projects to ensure the climate change journey continues.

Together, we can make a positive **M/PACT™** on the world for generations.

* As calculated and verified scope A1-3 GWP through a ISO14025/ISO14040 compliant LCA and published in third party EPDs.

Milliken™



WellBAC®

Milliken WellBAC® open cell foam cushion provides superior durability, appearance retention and cushioning.



UNDERFOOT COMFORT

Up to 24% greater underfoot comfort for enhanced ergonomics whilst standing.



ACOUSTIC VALUES

Up to 50% improved acoustics for quieter, more productive spaces.



INDOOR AIR QUALITY

Enhanced Indoor Air Quality (Green Label Plus™ Certified Low VOC) for improved occupant and installer well-being.



MOISTURE MITIGATION

Industry leading moisture management with non-reactive backings to enhance the installation process, saving time and money.



MATERIAL HEALTH

3rd party Verified Declare™ Red-List Free products for occupant and installer well-being.



CIRCULARITY

100% Recyclable through the Milliken N/XT LIFE™ circularity program for both installation waste and end-of-life.

FACE FABRIC

Patterns and structures made up of nylon yarns with our state of the art tufting technology.

PRIMARY BACKING

The face yarn is tufted through a high quality non-woven textile. The structure of the textile holds the yarn in place acting as the primary backing.

PRECOAT

The precoat layer locks the tufted yarns in the primary backing to ensure good tuft bind strength between the yarns and the backing.

FIBERGLASS

A high quality fiberglass layer is embedded in the polyolefin compound to ensure dimensional stability of the tile.

SECONDARY BACKING

Proprietary Polyolefin compound layer formulated by Milliken R&D scientists to create a durable and stable tile. Our formulation does not contain PVC or plasticizers.

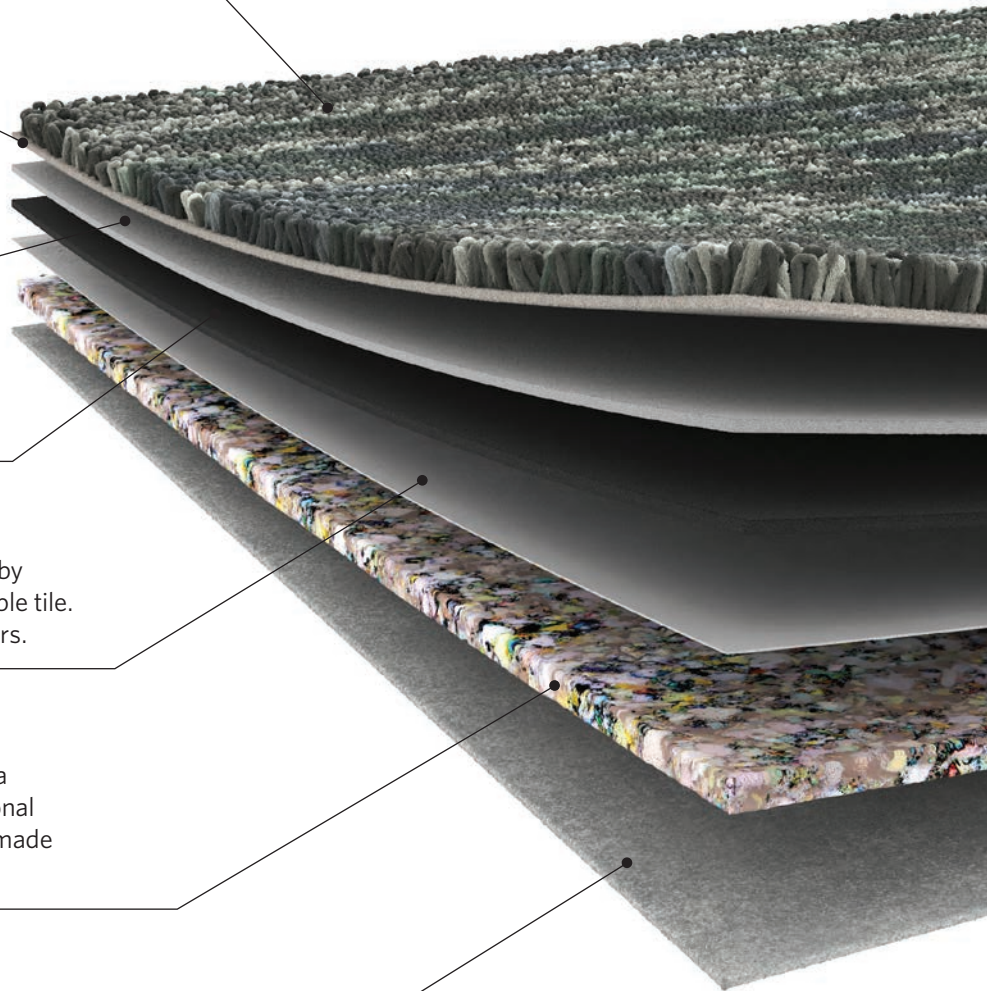
PREMIUM CUSHION

WellBAC® Comfort and Comfort Plus incorporate a premium cushion layer, designed to provide additional health and wellness benefits. Milliken's cushion is made from recycled polyurethane foam.

FELT BACK

A protective non-woven textile layer provides a breathable non-reactive finish. It enhances health and wellness.

Milliken's standard cushion backing system — offering enhanced underfoot comfort, acoustic and wear performance.



SALT LAKE

PrintWorks™: Vitsa | Vista Transition | Echoes
SDN: Fata Morgana | Strata | Crystals

M/PACT™ CARBON NEUTRAL PROGRAM	When you choose M/PACT™ products, you can be sure your choice is carbon neutral. M/PACT™ carbon neutral products offset the raw materials and manufacturing carbon footprint* by using 3rd party Verified Carbon Standard Credits that support renewable energy and carbon reduction technologies to help fight climate change. *as calculated and verified through a ISO14025/ISO14040 compliant LCA and published in third party EPD.
Standard Backing	Cushion Backing - WellBAC® Comfort (PVC FREE) (Non-Reactive Cushion Backing)
Acoustic Value	Noise Reduction Coefficient - NRC ≥ 0.25 Impact Sound Pressure Level - Ln,w ≤ 47dB
Concrete Slab Moisture Mitigation	Site-Related Solutions (SRS): Milliken cushion-backed tile + Non-Reactive Standard Adhesive means installation 45 days after a new concrete pour, fully warranted no moisture testing required. Refer to www.millikenfloors.com.au

SALT LAKE

VISTA / VISTA TRANSITION / ECHOES
SPECIFICATION - PRINTWORKS™

Construction: Tufted, Textured Loop	Stitches Per Inch: 9.2	Nominal Total Thickness: 8.0mm	Static Electricity (AATCC-134) 20% R.H., 70°F: ≤ 3.5KV
Tile Size: 100cm x 100cm	Tufts: 110/in² (1,710/100cm²)	Nominal Pile Thickness: 2.0mm	Indoor Air Quality - CRI Green Label Plus™: ≤ 0.5mg/m³ (GLP0793)
Yarn Type: Milliken Certified 100% Nylon	Total Pile Mass: 15 oz/yd² (509g/m²)	Nominal Total Weight: 92.9 oz/yd² (3,150g/m²)	VOC: Pass (ISO 10580:2010)
Stain Resist Soil Release: StainSmart®	Recyclable: 100%	Flammability (Radiant Panel Test): CHF/CRF = 6.5kW/m², Smoke Value = 111%.min	ACCS Grading: CEHD 4*, REHD2 6*, Suitable for Stairs
Dye Method: PrintWorks™	Recycled Content by Total Weight: 46%	Lightfastness (AATCC 16E): ≥ 4.0 at 80 Hours	
Gauge 1/12			

SALT LAKE

FATA MORGANA / STRATA / CRYSTALS
SPECIFICATION - SOLUTION DYED NYLON

Construction: Tufted, Textured Loop	Embodied Carbon: 4.3 kg/m² co² E	Nominal Total Thickness: 9.3mm	Static Electricity (AATCC-134) 20% R.H., 70°F: ≤ 3.5KV
Tile Size: 25cm x 100cm 100cm x 100cm	Gauge 1/12	Nominal Pile Thickness: 2.8mm	Indoor Air Quality - CRI Green Label Plus™: ≤ 0.5mg/m³ (GLP7205)
Yarn Type: ECONYL® 100% Solution Dyed Nylon	Stitches Per Inch: 10.4	Nominal Total Weight: 119.0 oz/yd² (4,032 g/m²)	VOC: Pass (ISO 10580:2010)
Stain Resist Soil Release: Built-In Protection	Tufts: 125/in² (1,940/100cm²)	Flammability (Radiant Panel Test): CHF/CRF = 4.2kW/m², Smoke Value = 209%.min	ACCS Grading: CEHD 4*, REHD2 (S)6*, Suitable for Stairs
Dye Method: Solution Dyed	Recyclable: 100%	Lightfastness (AATCC 16E): ≥ 4.0 at 80 Hours	
	Recycled Content by Total Weight: 58.6%		

The recognised Product Certification Initiatives in the Green Star rating tools that contribute to the responsible product value of Milliken carpet tiles are as listed. The Green Building Council of Australia recognises Responsible Products that may contribute to a Green Star rating through its Responsible Credits (rpv).	1. ECS Carpet Standard v2.2 2. Cradle to Cradle 3. Declare 2.0 - Red List Free 4. Science-Based Targets Initiative (SBTi)	GBCA Responsible Product Value 30 rpv
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Recommended Installation Method(s): <i>PrintWorks™ (100cm x 100cm)</i> Vista, Vista Transition, Echoes: Monolithic Vista and Echoes: Random <i>SDN (25cm x 100cm)</i> Fata Morgana, Strata, Crystals: All Planks Method <i>SDN (100cm x 100cm)</i> Fata Morgana, Strata, Crystals: Monolithic	Recommended Area of Use: Commercial Extra Heavy Duty Warranties: 20-year Wear Warranty 20-year Anti-Static Warranty 20-year Dimensional Stability Warranty 20-year Castor Chair Wear Warranty	Environmental: ECS Grading – Level 4 + (Core + No Chemicals of Concern + EPD + Carbon Neutral) Declare – RED LIST FREE Cradle to Cradle – Silver M/PACT™ Carbon Neutral Program Environmental Product Declaration (EPD) Health Product Declaration (HPD) Works With WELL
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Vista in Emerald (VSA162-201) and Mid Crust (VSA153-174),
Vista Transition in Mid Crust/Emerald (VST153-174/162-201) and
Echoes in Mid Crust/Emerald (EHS153-174/162-201) | PrintWorks™ | Custom Installation



Echoes in Sand/Pink Coral | EHS208-204/44-261 | PrintWorks™ | Monolithic Installation



Declare.



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(Australia & New Zealand)

This WellBAC® cushion-back carpet tile product is covered by one or more patents, published applications and/ or patents pending. Specifications are subject to normal manufacturing tolerances and may be changed without prior notice. Copies of actual test results are available upon request.

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